

BLOWING MOLDS AND PET PREFORMS

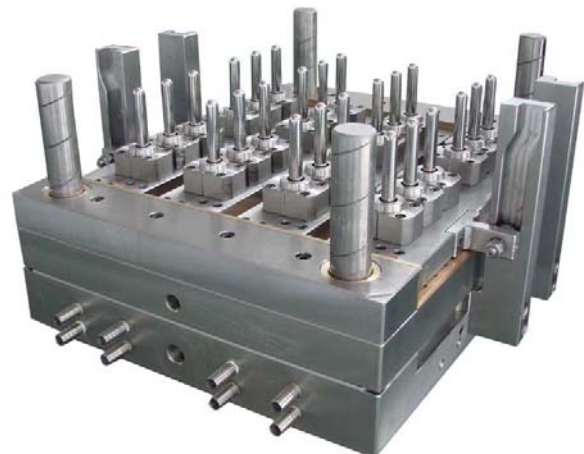
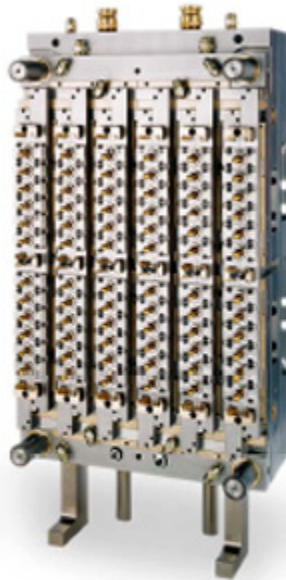
Gestión de Compras has extensive experience in the design, development and manufacture of plastic blowing molds. We also offer a complete solution, developing injection molds for PET preforms and caps.

We have a great variety of preforms, exceeding 600 models. However, a specific product can always be made depending on the customer's needs.

Manufacturing Means



Products





Gestión de Compras has a wide variety of PET preforms, which can be adjusted to the needs of our clients. We always complement the manufacturing process with the "Intravis" quality control system.

Our PET preforms also meet all safety requirements in food, environment, quality, etc. The factories have all the European and international certificates.



We have an immense variety of preforms, ranging from 15cl to more than 20 liters. With a great diversity in the size and shape of the necks, such as:



Due to the wide range of products available, if you have any questions, you can contact us. Present us your need, plan or project, so that from Purchasing Management we can develop your specific product, with all the details that the client needs.



Some of our sizes:

Weight (gr)	Neck finish	Preform length (mm)	No. of preforms metal cont / cardboard box
16,5	28mm PCO 1810	86	16.200 / 14.760
18,5	28mm PCO 1810	86	16.200 / 14.760
20,5	28mm PCO 1810	98,5	13.680 / 12.600
22,8	28mm PCO 1810	98,5	13.680 / 12.600
24,0	28mm PCO 1810	98,5	13.680 / 12.600
26,0	28mm PCO 1810	98,5	13.680 / 12.600
26,6	28mm PCO 1810	125	10.560 / 9.408
29,0	28mm PCO 1810	122	9.648 / 8.640
29,0L	28mm PCO 1810M	128	9.648 / 8.640
30,1	28mm PCO 1810	122	9.648 / 8.640
30,5	28mm PCO 1810	133	8.352 / 7.776
31,0	28mm PCO 1810M	128	9.648 / 8.640
31,5	28mm PCO 1810	122	9.648 / 8.640
33,0	28mm PCO 1810	133	8.352 / 7.776
34,0	28mm PCO 1810	133	8.352 / 7.776
35,0	28mm PCO 1810	136	7.776 / 7.200
36,0	28mm PCO 1810	133	8.352 / 7.776
37,0	28mm PCO 1810	136	7.776 / 7.200
38,0	28mm PCO 1810	133	8.352 / 7.776
38,0L	28mm PCO 1810	140	7.632 / 6.984
40,0	28mm PCO 1810	140	7.632 / 6.984
43,0	28mm PCO 1810	136	7.776 / 7.200
43,0L	28mm PCO 1810	144	7.200 / 6.696
46,6	28mm PCO 1810	144	7.200 / 6.696
51,5	28mm PCO 1810 with stepper	140	7.632 / 6.984
26,5	28mm PCY 1810	125	10.560 / 9.408
29,0	28mm PCY 1810	122	9.648 / 8.640
30,1	28mm PCY 1810	122	9.648 / 8.640
31,5	28mm PCY 1810	122	9.648 / 8.640
35,0	28mm PCY 1810	136	7.776 / 7.200
37,0	28mm PCY 1810	136	7.776 / 7.200
43,0	28mm PCY 1810	136	7.776 / 7.200
13,3	28mm PCO 1881	86	19.200 / 17.920
14,5	28mm PCO 1881	86	19.200 / 17.920
17,0	28mm PCO 1881	96	15.360 / 14.400
22,0	28mm PCO 1881	94,5	14.400 / 13.320
22,5L	28mm PCO 1881	96	15.360 / 14.400
24,6	28mm PCO 1881	121	10.560 / 9.408
24,7	28mm PCO 1881	94,5	14.400 / 13.320
25,1	28mm PCO 1881	121	10.560 / 9.408
26,0	28mm PCO 1881	121	10.560 / 9.409
26,7	28mm PCO 1881	124	10.080 / 9.000
29,0	28mm PCO 1881	124	10.080 / 9.000
29,9	28mm PCO 1881	129	8.640 / 8.064
34,0	28mm PCO 1881	129	8.640 / 8.064
35,5	28mm PCO 1881	132	8.280 / 7.703
38,5	28mm PCO 1881	132	8.280 / 7.704
45,3	28mm PCO 1881	140	7.416 / 6.912
26,7	28mm PCY 1881	124	10.080 / 9.000
29,0	28mm PCY 1881	124	10.080 / 9.000
27,0	38mm 2 start SP41	110	8.040 / 7.200
27,6	38mm 2 start SP43	110	8.040 / 7.200
31,7	38mm 2 start SP41	110	8.040 / 7.200
32,4	38mm 2 start SP43	110	8.040 / 7.200



Poids/Weight	Long./Length	Format/Size	Col/Finish	Code
(g)	mm	(Lit)		
27/31				
36,00	115,00	0.75/1.0	27/31	229
45,00	115,00	0.75/1.0	27/31	169
66,00	148,00	1.50	27/31	219

55mm				
650,00	299,34	20.0	55mm	215

30/25 BH				
13,00	77,00	0.33/0.50	30/25 BH	079
15,00	87,00	0.50	30/25 BH	034
16,50	87,00	0.50	30/25 BH	020
18,00	87,00	0.50	30/25 BH	015
20,00	105,00	0.75/1.0	30/25 BH	164
22,00	105,00	0.75/1.0	30/25 BH	072
25,00	109,30	1.0/1.50	30/25 BH	084
26,00	113,50	1.0/1.50	30/25 BH	043
28,00	113,50	1.0/1.50	30/25 BH	038
30,00	118,50	1.0/1.50	30/25 BH	036
31,00	118,50	1.50	30/25 BH	179
31,80	118,50	1.50	30/25 BH	021
34,00	118,50	1.50/2.0	30/25 BH	016
34,00	127,50	1.50/2.0	30/25 BH	025
35,00	127,50	1.50/2.0	30/25 BH	002
37,00	127,50	1.50/2.0	30/25 BH	001
38,50	127,50	1.50/2.0	30/25 BH	027
39,50	140,00	1.50/2.0	30/25 BH	112
42,00	140,00	2.0	30/25 BH	064
44,00	140,00	2.0	30/25 BH	046



Poids/Weight	Long./Length	Format/Size	Col/Finish	Code
(g)	mm	(Lit)		

30/25 BB

13,00	77,00	0.33/0.50	30/25 BB	078
15,00	87,00	0.50	30/25 BB	028
16,50	87,00	0.50	30/25 BB	023
18,00	87,00	0.50	30/25 BB	018
20,00	105,00	0.75/1.0	30/25 BB	163
22,00	105,00	0.75/1.0	30/25 BB	080
25,00	109,30	1.0/1.50	30/25 BB	085
26,00	113,50	1.0/1.50	30/25 BB	042
28,00	113,50	1.0/1.50	30/25 BB	037
28,00	118,50	1.0/1.50	30/25 BB	004
30,00	118,50	1.0/1.50	30/25 BB	035
31,00	118,50	1.50	30/25 BB	196
31,80	118,50	1.0/1.50	30/25 BB	003
34,00	118,50	1.50/2.0	30/25 BB	017
34,00	127,50	1.50/2.0	30/25 BB	044
35,00	127,50	1.50/2.0	30/25 BB	030
37,00	127,50	1.50/2.0	30/25 BB	031
38,50	127,50	1.50/2.0	30/25 BB	029
39,50	140,00	1.50/2.0	30/25 BB	111
42,00	140,00	2.0	30/25 BB	065
44,00	140,00	2.0	30/25 BB	045

30/25 BB LIGHT

22,50	108,00	1.50	30/25 BB LIGHT	201
28,00	108,00	1.50/2.0	30/25 BB LIGHT	202

29/25

9,50	63,56	0.33/0.50	29/25	205
10,50	74,56	0.33/0.50	29/25	119
12,50	81,56	0.50	29/25	120
13,50	81,56	0.50	29/25	123
16,00	81,56	0.50/0.75	29/25	121
21,00	104,37	1.0/1.50	29/25	220
22,00	104,37	1.0/1.50	29/25	197
24,00	104,37	1.50	29/25	198
25,00	104,36	1.50	29/25	224
27,50	104,36	1.50	29/25	226
30,00	120,00	1.50/2.0	29/25	140
33,00	120,00	1.50/2.0	29/25	122



Poids/Weight	Long./Length	Format/Size	Col/Finish	Code
(g)	mm	(Lit)		

29/25WS

9,30	63,56	0.33/0.50	29/25WS	206
10,30	74,56	0.33/0.50	29/25WS	159
12,30	81,56	0.50	29/25WS	094
13,30	81,56	0.50	29/25WS	096
15,80	81,56	0.50/0.75	29/25WS	131
20,80	104,37	1.0/1.50	29/25WS	222
21,80	104,40	1.0/1.50	29/25WS	199
23,80	104,37	1.50	29/25WS	200
24,80	104,36	1.50	29/25WS	225
27,30	104,36	1.50	29/25WS	227
29,80	120,00	1.50/2.0	29/25WS	141
32,80	120,00	1.50/2.0	29/25WS	130
35,80	120,00	2.0	29/25WS	097

48/40

77,00	145,00	5.0	48/40	093
85,00	158,00	5.0	48/40	041
90,00	158,00	5.0	48/40	014
95,00	158,00	5.0	48/40	022
120,00	183,33	10.0	48/40	216
130,00	183,33	10.0	48/40	189
160,00	203,78	10.0	48/40	190



Poids/Weight	Long./Length	Format/Size	Col/Finish	Code
(g)	mm	(Lit)		

PCO 1810

16,00	80,00	0.25 / 0.33	PCO 1810	091
18,00	80,00	0.25 / 0.33	PCO 1810	086
20,00	93,00	0.50	PCO 1810	049
22,50	93,00	0.50	PCO 1810	051
24,00	93,00	0.50	PCO 1810	053
26,00	102,00	0.50/0.75	PCO 1810	158
28,00	102,00	0.50/0.75	PCO 1810	081
29,50	124,56	1.0/1.50	PCO 1810	149
32,00	123,20	1.0	PCO 1810	076
35,00	123,20	1.0/1.50	PCO 1810	057
37,00	138,00	1.50	PCO 1810	075
38,00	123,20	1.0/1.50	PCO 1810	156
38,50	138,00	1.50	PCO 1810	066
38,50	140,00	1.50	PCO 1810	047
39,00	138,20	1.50	PCO 1810	009
41,00	138,00	1.50	PCO 1810	070
41,00	140,00	1.50	PCO 1810	055
41,00	138,20	1.50	PCO 1810	010
43,00	138,00	1.50	PCO 1810	068
43,50	140,00	1.50	PCO 1810	032
45,50	123,20	1.0/1.50	PCO 1810	113
46,00	138,20	1.50	PCO 1810	024
46,00	148,00	1.50/2.0	PCO 1810	088
47,50	140,00	1.50	PCO 1810	191
48,00	138,20	1.50	PCO 1810	033
50,00	148,00	2.0	PCO 1810	056
52,00	148,00	2.0	PCO 1810	071
52,50	138,20	2.0	PCO 1810	132



Poids/Weight	Long./Length	Format/Size	Col/Finish	Code
(g)	mm	(Lit)		

PCO 1881

M	14,50	76,00	0.33	PCO 1881	147
	16,00	79,20	0.33	PCO 1881	211
	16,50	76,00	0.33	PCO 1881	165
	17,00	87,00	0.50	PCO 1881	172
	18,50	87,00	0.50	PCO 1881	171
M	19,00	79,20	0.33	PCO 1881	212
	21,00	89,04	0.50	PCO 1881	118
	26,00	98,00	0.50/0.75	PCO 1881	142
	26,00	120,56	1.0	PCO 1881	173
	28,00	120,56	1.0/1.50	PCO 1881	148
	30,00	120,56	1.50	PCO 1881	145
	32,00	120,56	1.50/2.0	PCO 1881	144
	34,00	134,00	1.50/2.0	PCO 1881	146
	35,00	120,56	1.50/2.0	PCO 1881	170
	37,00	134,00	1.50	PCO 1881	174
	39,00	134,00	1.50	PCO 1881	153
	41,50	138,00	1.50	PCO 1881	175
	45,00	138,00	1.50	PCO 1881	154
	48,00	144,00	2.0	PCO 1881	155
	50,00	144,00	2.0	PCO 1881	176

28 BPF

M	20,50	93,00	0.50	28 BPF	050
M	23,00	93,00	0.50	28 BPF	052
M	24,50	93,00	0.50	28 BPF	054
	28,50	102,00	0.50/0.75	28 BPF	082
	32,50	123,20	1.0/1.50	28 BPF	077
	35,50	123,20	1.0/1.50	28 BPF	058
M	39,00	140,00	1.0/1.50	28 BPF	026
M	42,00	140,00	1.50	28 BPF	006
M	44,00	140,00	1.50	28 BPF	005
	46,00	123,20	1.0/1.50	28 BPF	103
	46,50	148,00	1.50/2.0	28 BPF	099
M	48,00	140,00	1.50/2.0	28 BPF	177
	50,50	148,00	2.0	28 BPF	074
	52,00	148,00	2.0	28 BPF	073
M	53,00	138,20	2.0	28 BPF	133



Poids/Weight (g)	Long./Length mm	Format/Size (Lit)	Col/Finish	Code
38mm 42/36				
14,00	70,66	0.25 / 0.33	38mm 42/36	106
16,00	70,66	0.25 / 0.33	38mm 42/36	110
19,00	90,05	0.50	38mm 42/36	116
22,00	90,05	0.5/1.0	38mm 42/36	117
22,00	98,05	0.75/1.0	38mm 42/36	218
22,85	98,05	0.75/1.0	38mm 42/36	217
22,85	102,00	0.75/1.0	38mm 42/36	203
23,90	90,05	0.5/1.0	38mm 42/36	162
26,00	102,00	0.75/1.0	38mm 42/36	181
28,00	102,00	0.75/1.0	38mm 42/36	183
28,00	105,00	1.0	38mm 42/36	062
32,00	105,00	1.0	38mm 42/36	105
32,00	102,00	1.0	38mm 42/36	185
33,00	125,00	1.50	38mm 42/36	193
35,00	105,00	1.50	38mm 42/36	067
38,50	135,00	2.0	38mm 42/36	151
42,00	135,00	2.0	38mm 42/36	125
44,00	135,00	2.0	38mm 42/36	109
38mm 43/36				
14,00	70,66	0.25 / 0.33	38mm 43/36	187
16,00	70,66	0.25 / 0.33	38mm 43/36	188
38mm 43/36,5 WS				
26,00	102,00	1.0	38mm 43/36,5 WS	152
32,00	102,00	1.50	38mm 43/36,5 WS	157
38mm 43/36.5				
16,00	70,66	0.15/0.25	38mm 43/36.5	223
26,00	102,00	0.75/1.0	38mm 43/36.5	182
28,00	102,00	0.75/1.0	38mm 43/36.5	184
33,00	125,00	1.50	38mm 43/36.5	194
38,50	135,00	2.0	38mm 43/36.5	186
21/29				
20,00	105,00	1.0	21/29	139
22,00	105,00	1.0	21/29	087
25,00	105,00	1.0	21/29	007
28,00	105,00	1.50	21/29	208
48,00	138,00	1.0/1.50	21/29	231
52,00	138,00	1.0/1.50	21/29	207



Poids/Weight	Long./Length	Format/Size	Col/Finish	Code
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(g) mm (Lit)

BVS 30 H

40,00	138,20	0.75/1.0	BVS 30 H	101
42,00	138,20	0.75/1.0	BVS 30 H	102
47,00	138,20	0.75/1.0	BVS 30 H	104
49,00	138,20	0.75/1.0	BVS 30 H	115
53,50	138,20	0.75/1.0	BVS 30 H	012

28/22

23,00	89,95	0.33/0.50	28/22	195
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28/410

19,50	91,00	0.33/0.50	28/410	108
23,00	91,00	0.33/0.50	28/410	107
34,00	128,42	0.50/0.75	28/410	059
40,00	128,42	1.0/1.50	28/410	060

28/410 GODRONS

34,00	128,42	0.50/0.75	28/410 GODRONS	166
40,00	128,40	1.0/1.50	28/410 GODRONS	167

CRC63

400,00	233,20	20.0	CRC63	204
450,00	272,27	20.0	CRC63	134