

## ALUMINIUM PROFILES

**Gestión de Compras** designs and supplies aluminium profiles for industry and construction applications.

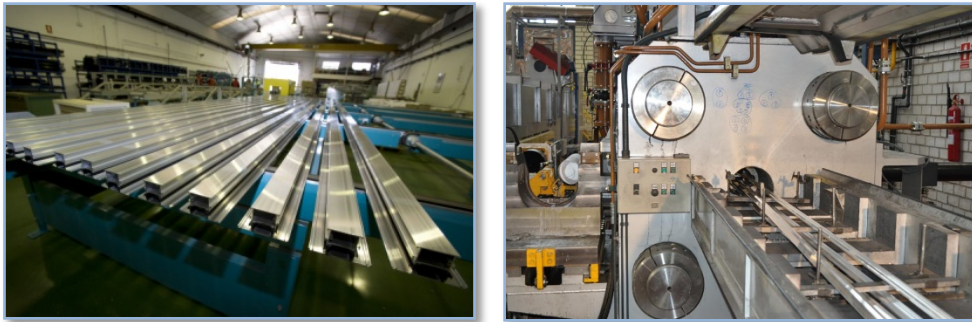
Aluminium profiles are by-products usually for structural purposes. It is possible to distinguish three types of profiles according to their use: construction, architectural and industrial.

- **Construction profiles:** this profiles offers high bending and torsional stiffness despite their low net weight. Solar panel frames, structures for working platforms and scenarios, etc.
- **Architectural profiles:** For this applications is very important the surface finish. Architectural profiles are used to made frameworks for windows, doors and curtain walls.
- **Industrial purposes:** On industry aluminium profiles are used to several purposes where is not too important his stiffness or quality surface, but a combination of both along with other characteristics of the material, such as conductivity, provides a wide variety of uses in industry to this by-product. Some examples can be: cable channels systems, heat sinks, air conditioning, cabinets and furniture, etc.



## PRODUCTION:

Extrusion is the process most often used for uniform section profiles of aluminum. This method allows to produce high quality products at low cost. Being able to produce slender hollow parts with narrow tolerances and good mechanical properties.



## THERMAL TREATMENTS:

Aluminium as most of metals, requires heat treatments to obtain the desired mechanical properties. For aluminium, as to nickel or titanium, the hardening process is by aging. For this reason is important define the heat treatment according to the application. The three more common heat treatments applied to aluminium profiles are:

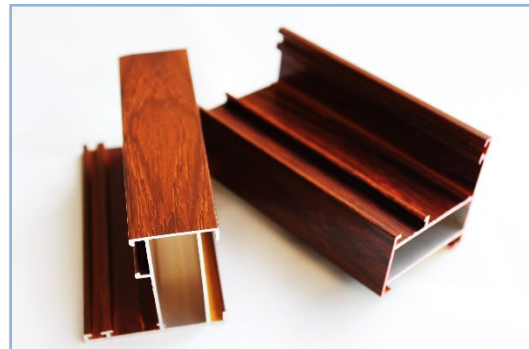
- **T4:** Tempered from the solution temperature by forced air, natural aging.
- **T5:** Tempering treatment from the extrusion temperature using forced air, then artificial aging. It is the most common heat treatment on aluminum profiles to doors and windows profiles.
- **T6:** Tempered from the solution temperature by water (under 40°C) and artificial aging.

## SURFACE TREATMENTS:

The followings are the most common surface treatments of our aluminum profiles, to allow our customers satisfaction for any constructive necessity:

- **Polished**, is the process of creating a smooth and shiny surface by rubbing it or using a chemical action.
- **Anodized**, is a characteristic aluminium coating, this method consist on increase the thickness of the natural oxide layer on the surface of aluminium parts, to obtain greater strength and durability components.
- **Powder coating**, it can produce thicker coatings than conventional liquid coatings without running or sagging.

We also work with another coating methods such as electrophoresis paint or PVDF paint. Below we can see some examples of surface finishes that we provide:



## PROFILES AND ASSEMBLY SYSTEMS:

**Gestión de Compras** offers to his customers different assembly systems to provide the highest flexibility and versatility thanks to modular and multi-functional aluminium profiles.

We have the necessary means to produce a wide range of aluminium profiles. Our suppliers produce profiles according to standards such as rounded, square or rectangular profiles. And also custom profiles with different alloys, sizes, shapes and assembly systems.

## MATERIALS:

The most common used aluminium alloys to produce profiles are alloys from the series 6xxx. The most used to produce aluminium profiles to construction are 6060 and 6063 with heat treatment T5.

**Gestión de Compras** also produce profiles with other alloys as 5xxx or 7xxx series according to the customer needs.

## STANDARD AND CERTIFICATES:

To ensure tolerances for aluminum profiles are correct we usually use the following standards:

- **EN 755-9:** Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 9: Profiles, tolerances on dimensions and form.
- **EN 12020-2:** Aluminium and aluminium alloys - Extruded precision profiles in alloys EN AW-6060 and EN AW-6063 - Part 2: Tolerances on dimensions and form.

In addition, we ensure that our suppliers are holders of the most demanded certificates, such as:

- **ISO 9001**
- **ISO 14001**
- **OHSAS 18001**



## CONTACT:

In **Gestión de Compras** work with a wide range of customers from different sectors but have in common the search for products that suit your needs at the best Price and the guaranteed maximum quality. Check with us about any product. We have a qualified staff who will advise you.

**C/ Marzo, 9**

**02002 Albacete (Spain)**

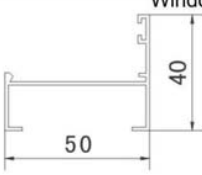

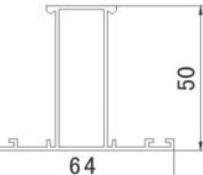
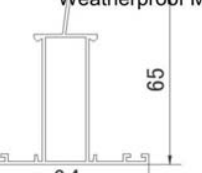
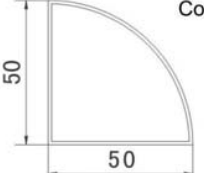
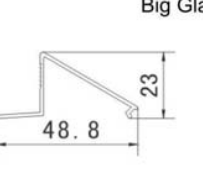
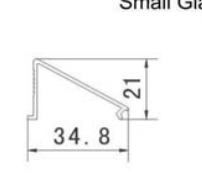
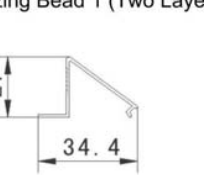
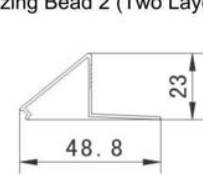
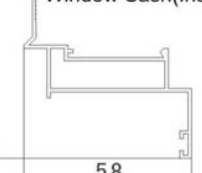
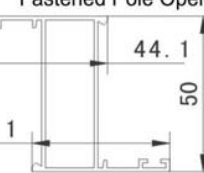
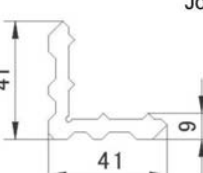
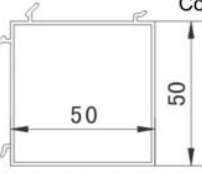
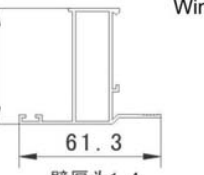
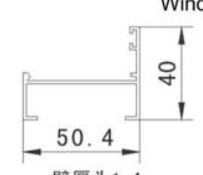


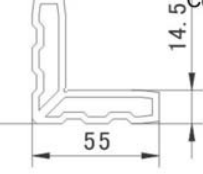

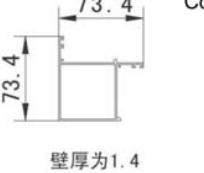
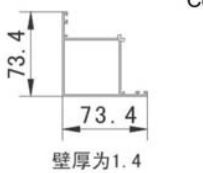
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**Fax: + (34) 967 223 369**

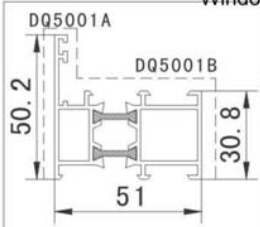
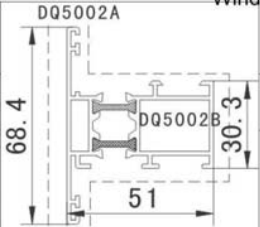
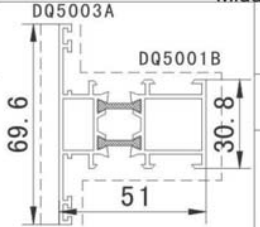
**Email: [info@gestiondecompras.com](mailto:info@gestiondecompras.com)**

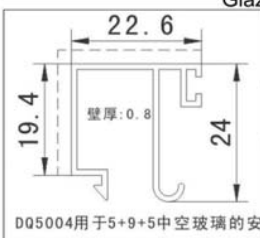
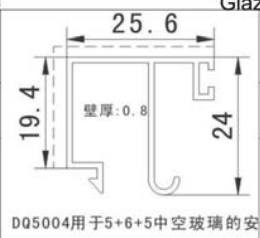
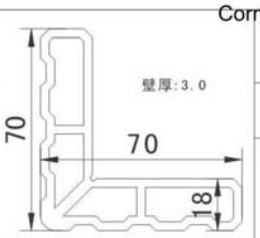
## PRODUCTOS:

### RXB50 Series Opening Windows(Thickness:1.0mm as reference )

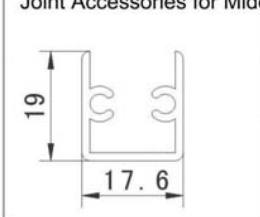
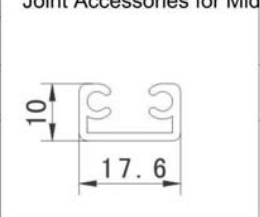
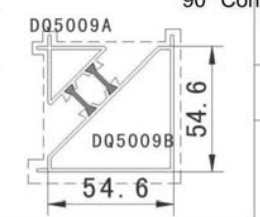
 <b>Window Frame</b> 窗框 RXB50-01 支重 kg/6m 2.125 50 40	 <b>Window Sash</b> 窗扇 RXB50-02 支重 kg/6m 3 56 50	 <b>Middle Pillar</b> 中工 RXB50-03 支重 kg/6m 3.4 64 50
 <b>Weatherproof Middle Pole</b> 滴水中工 RXB50-04 支重 kg/6m 3.65 64 65	 <b>Corner Cleat</b> 转角 RXB50-10 支重 kg/6m 2.80 50 50	 <b>Big Glazing Bead</b> 大压线 RXB50-11 支重 kg/6m 1.25 48.8 23
 <b>Small Glazing Bead</b> 小压线 RXB50-12 支重 kg/6m 1.2 34.8 21	 <b>Glazing Bead 1 (Two Layer Of Glass)</b> 扇双玻压条 RXB50-13 支重 kg/6m 1.02 34.4 21	 <b>Glazing Bead 2 (Two Layer Of Glass)</b> 框双玻压条 RXB50-14 支重 kg/6m 1.29 48.8 23
 <b>Window Sash (inside Open)</b> 内开窗扇 RXB50-22 支重 kg/6m 3.6 56 58	 <b>Fastened Pole Opened Indoor</b> 内开中工 RXB50-05 支重 kg/6m 4.10 44.1 44.1 50	 <b>Joint Corner</b> 连接角 RXB50-20 支重 kg/6m 6.93 41 41 9
 <b>Corner Cleat</b> 转角 RXB50-09 支重 kg/6m 4.34 50 50	 <b>Window Sash</b> 窗扇 RXB50-02A 支重 kg/6m 4.22 50 61.3 壁厚为1.4	 <b>Window Frame</b> 窗框 RXB50-01A 支重 kg/6m 2.93 50.4 40 壁厚为1.4
 <b>Middle Pillar</b> 中工 RXB50-03A 支重 kg/6m 4.67 64 50.2 壁厚为1.4	 <b>Z Style Middle Pole</b> Z形中工 RXB50-05A 支重 kg/6m 5.22 55.4 50.4 壁厚为1.4	 <b>Corner Cleat</b> 角码 RXB50-21 支重 kg/6m 11.00 55 14.5 55
 <b>Z Style Strength Window Sash</b> Z形加强中框 RXB50-05B 支重 kg/6m 7.53 55.4 88 壁厚为1.4	 <b>Corner Cleat</b> 转角 RXB50-08 支重 kg/6m 6.17 73.4 73.4 壁厚为1.4	 <b>Corner Cleat</b> 转角 RXB50-07 支重 kg/6m 6.17 73.4 73.4 壁厚为1.4

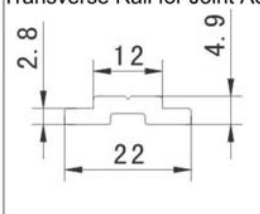
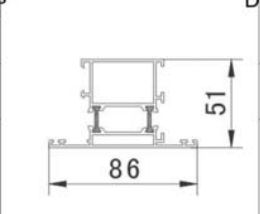
**50 Series Thermal Barrier Opening Outside (Thickness 1.4 mm.)**

Window Frame		Window Sash		Middle Pillar	
	窗框 DQ5001		窗扇 DQ5002		中柱 DQ5003
50.2	支重 kg/6m	68.4	支重 kg/6m	69.6	支重 kg/6m
51	6.55	51	7.24	51	7.36

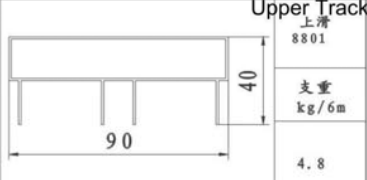
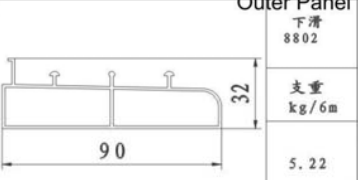
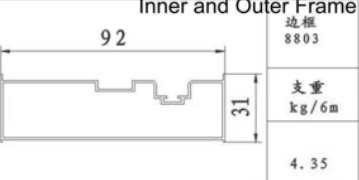
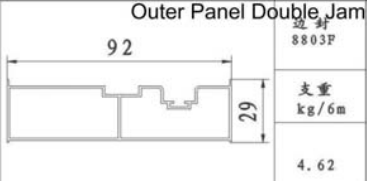
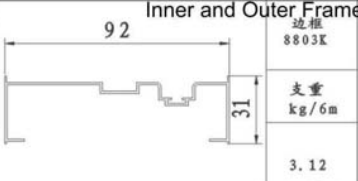
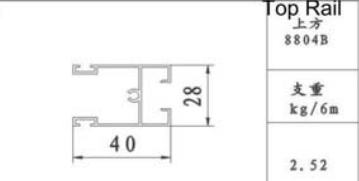
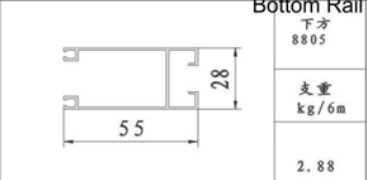
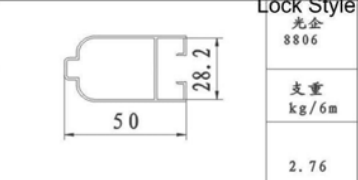
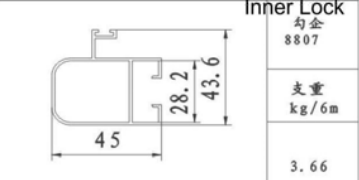
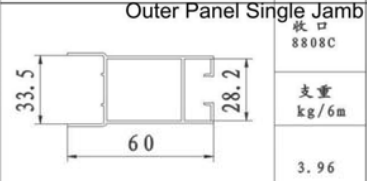
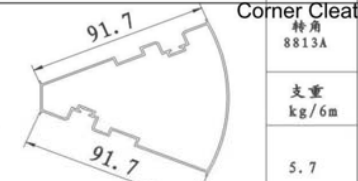
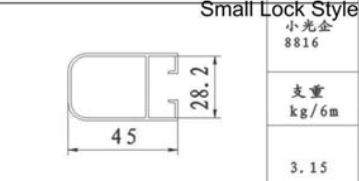
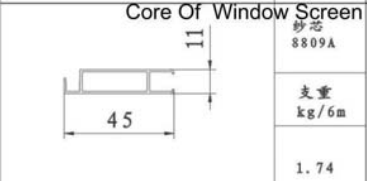
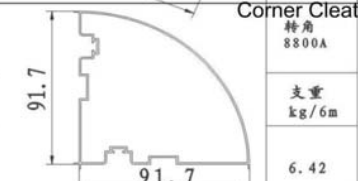
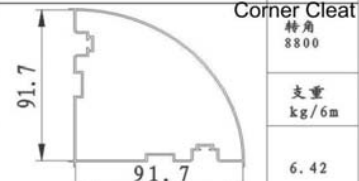
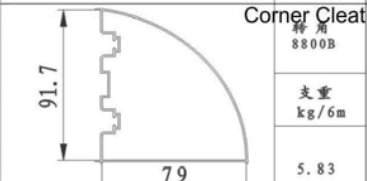
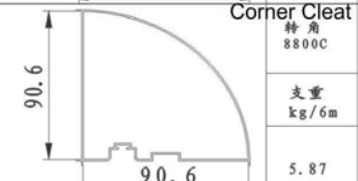
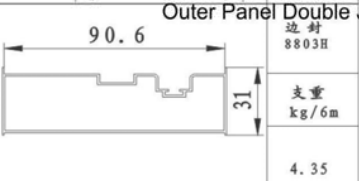
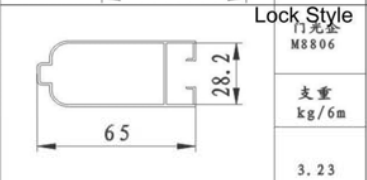
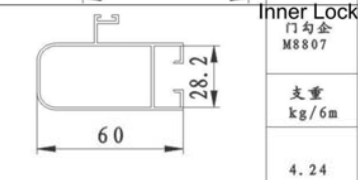
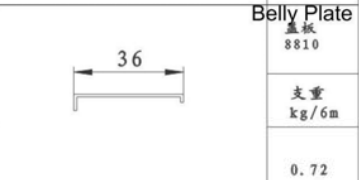
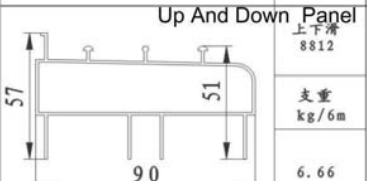
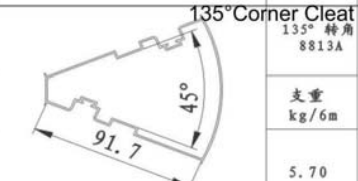
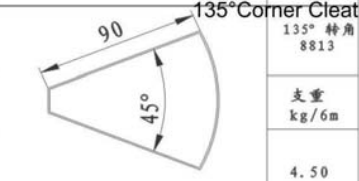
Glazing Bead		Glazing Bead		Corner Cleat	
	压线 DQ5004		压线 DQ5005		角码 DQ5006
19.4	支重 kg/6m	19.4	支重 kg/6m	70	支重 kg/6m
22.6	1.18	25.6	1.22	70	15.42

DQ5004用于5+9+5中空玻璃的安装      DQ5005用于5+6+5中空玻璃的安装

Joint Accessories for Middle Pillar		Joint Accessories for Middle Pillar		90° Corner Cleat	
	中柱连接件 DQ5007		中柱连接件 DQ5008		90度转角 DQ5009
19	支重 kg/6m	10	支重 kg/6m	54.6	支重 kg/6m
17.6	1.56	17.6	1.16	54.6	8.40

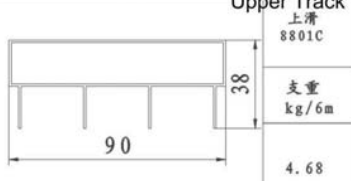
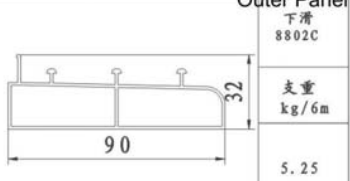
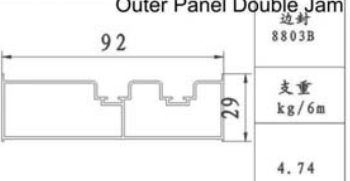
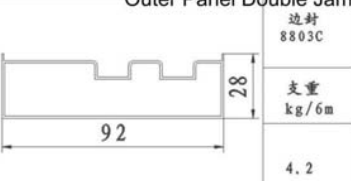
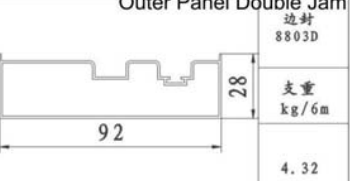
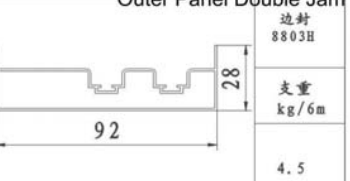
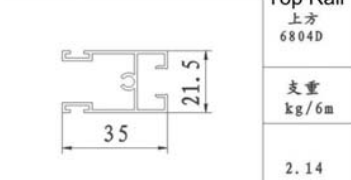
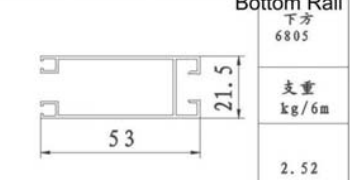
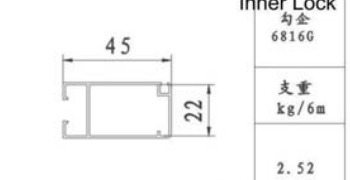
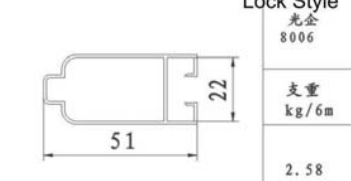
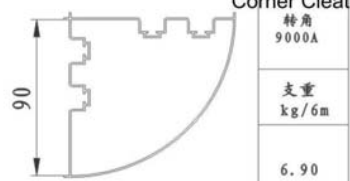
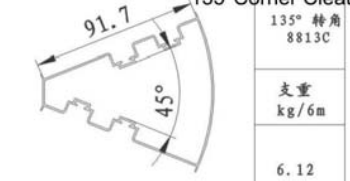
Transverse Rail for Joint Accessories		Door Sash	
	滑撑连接件 DQ5010		门扇 DQ5002M
2.8	支重 kg/6m	51	支重 kg/6m
22	1.21	86	12.31

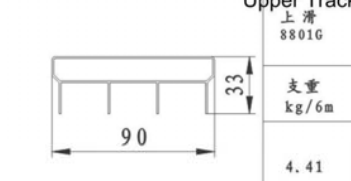
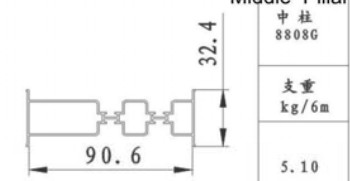
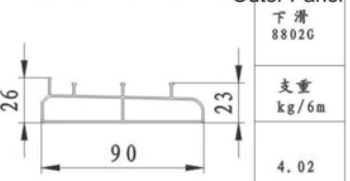
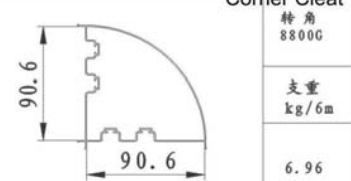
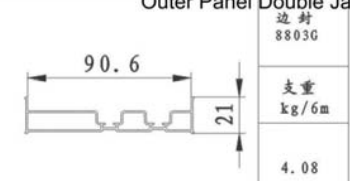
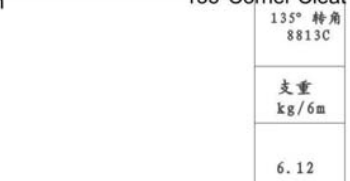
90 Series Sliding Windows with Side Screen (Thickness:1.0mm)

 <p>Upper Track 上滑 8801</p> <p>支重 kg/6m</p> <p>4.8</p>	 <p>Outer Panel 下滑 8802</p> <p>支重 kg/6m</p> <p>5.22</p>	 <p>Inner and Outer Frame 边框 8803</p> <p>支重 kg/6m</p> <p>4.35</p>
 <p>Outer Panel Double Jamb 边封 8803P</p> <p>支重 kg/6m</p> <p>4.62</p>	 <p>Inner and Outer Frame 边框 8803K</p> <p>支重 kg/6m</p> <p>3.12</p>	 <p>Top Rail 上方 8804B</p> <p>支重 kg/6m</p> <p>2.52</p>
 <p>Bottom Rail 下方 8805</p> <p>支重 kg/6m</p> <p>2.88</p>	 <p>Lock Style 光企 8806</p> <p>支重 kg/6m</p> <p>2.76</p>	 <p>Inner Lock 勾企 8807</p> <p>支重 kg/6m</p> <p>3.66</p>
 <p>Outer Panel Single Jamb 边口 8808C</p> <p>支重 kg/6m</p> <p>3.96</p>	 <p>Corner Cleat 转角 8813A</p> <p>支重 kg/6m</p> <p>5.7</p>	 <p>Small Lock Style 小光企 8816</p> <p>支重 kg/6m</p> <p>3.15</p>
 <p>Core Of Window Screen 纱芯 8809A</p> <p>支重 kg/6m</p> <p>1.74</p>	 <p>Corner Cleat 转角 8800A</p> <p>支重 kg/6m</p> <p>6.42</p>	 <p>Corner Cleat 转角 8800</p> <p>支重 kg/6m</p> <p>6.42</p>
 <p>Corner Cleat 转角 8800B</p> <p>支重 kg/6m</p> <p>5.83</p>	 <p>Corner Cleat 转角 8800C</p> <p>支重 kg/6m</p> <p>5.87</p>	 <p>Outer Panel Double Jamb 边封 8803H</p> <p>支重 kg/6m</p> <p>4.35</p>
 <p>Lock Style 门光企 M8806</p> <p>支重 kg/6m</p> <p>3.23</p>	 <p>Inner Lock 门勾企 M8807</p> <p>支重 kg/6m</p> <p>4.24</p>	 <p>Belly Plate 盖板 8810</p> <p>支重 kg/6m</p> <p>0.72</p>
 <p>Up And Down Panel 上下滑 8812</p> <p>支重 kg/6m</p> <p>6.66</p>	 <p>135° Corner Cleat 135° 转角 8813A</p> <p>支重 kg/6m</p> <p>5.70</p>	 <p>135° Corner Cleat 135° 转角 8813</p> <p>支重 kg/6m</p> <p>4.50</p>

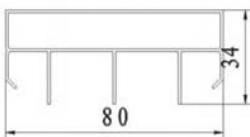
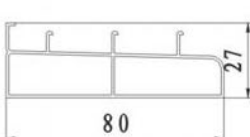
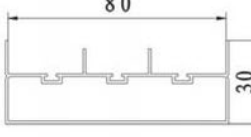


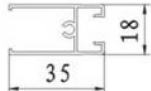

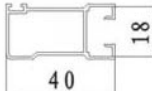
90A Series Sliding Windows with Middle Screen (Thickness: 1.0 mm.)

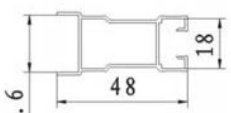
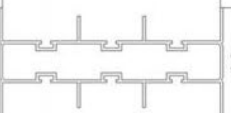
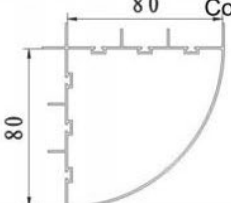
 <p>Upper Track 上滑 8801C</p> <p>支重 kg/6m</p> <p>4.68</p>	 <p>Outer Panel 下滑 8802C</p> <p>支重 kg/6m</p> <p>5.25</p>	 <p>Outer Panel Double Jam 边封 8803B</p> <p>支重 kg/6m</p> <p>4.74</p>
 <p>Outer Panel Double Jam 边封 8803C</p> <p>支重 kg/6m</p> <p>4.2</p>	 <p>Outer Panel Double Jam 边封 8803D</p> <p>支重 kg/6m</p> <p>4.32</p>	 <p>Outer Panel Double Jam 边封 8803H</p> <p>支重 kg/6m</p> <p>4.5</p>
 <p>Top Rail 上方 6804D</p> <p>支重 kg/6m</p> <p>2.14</p>	 <p>Bottom Rail 下方 6805</p> <p>支重 kg/6m</p> <p>2.52</p>	 <p>Inner Lock 勾企 6816G</p> <p>支重 kg/6m</p> <p>2.52</p>
 <p>Lock Style 充企 8006</p> <p>支重 kg/6m</p> <p>2.58</p>	 <p>Corner Cleat 转角 9000A</p> <p>支重 kg/6m</p> <p>6.90</p>	 <p>135° Corner Cleat 135° 转角 8813C</p> <p>支重 kg/6m</p> <p>6.12</p>

 <p>Upper Track 上滑 8801G</p> <p>支重 kg/6m</p> <p>4.41</p>	 <p>Middle Pillar 中柱 8808G</p> <p>支重 kg/6m</p> <p>5.10</p>	 <p>Outer Panel 下滑 8802G</p> <p>支重 kg/6m</p> <p>4.02</p>
 <p>Corner Cleat 转角 8800G</p> <p>支重 kg/6m</p> <p>6.96</p>	 <p>Outer Panel Double Jam 边封 8803G</p> <p>支重 kg/6m</p> <p>4.08</p>	 <p>135° Corner Cleat 135° 转角 8813C</p> <p>支重 kg/6m</p> <p>6.12</p>

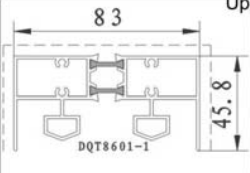
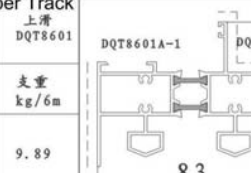
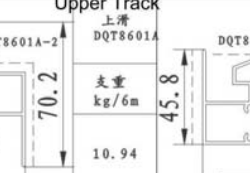
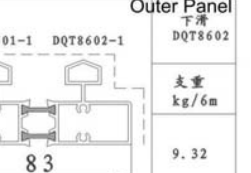
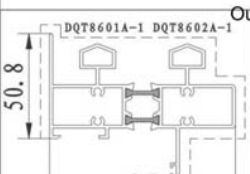
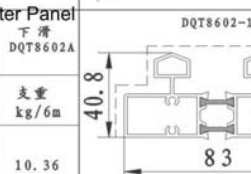
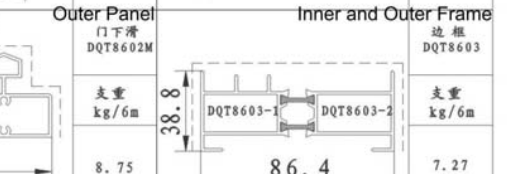
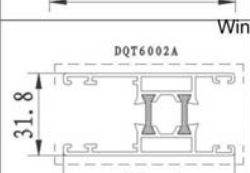
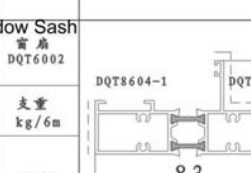
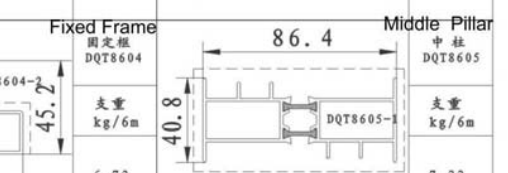
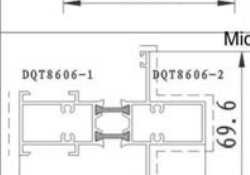
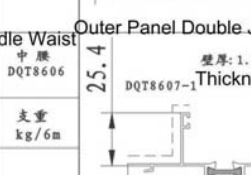
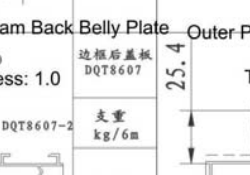
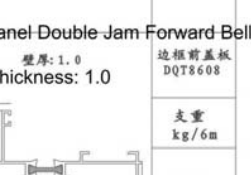
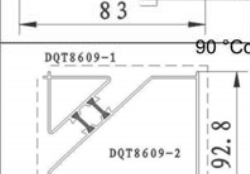

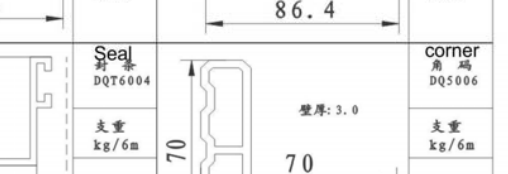


C80 Series Sliding Windows (Thickness: 1.0 mm)

Upper Track		Outer Panel		Outer Panel Double Jam	
	上滑 C8001		下滑 C8002		边封 C8003
支重 kg/6m		支重 kg/6m		支重 kg/6m	
4.38		3.9		4.2	

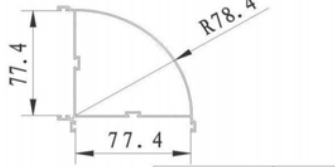
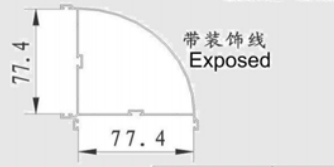
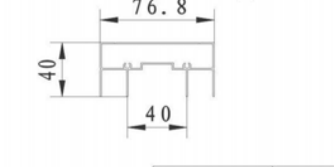
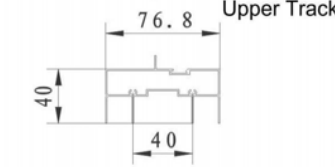
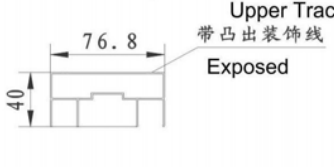
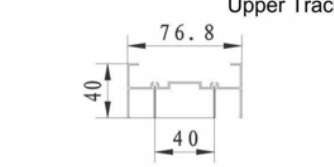
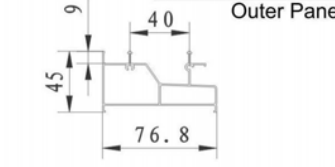
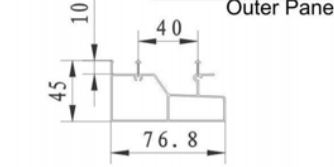
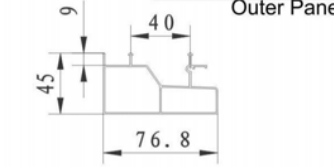
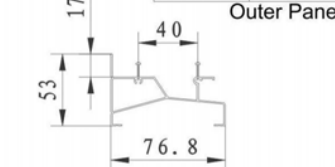
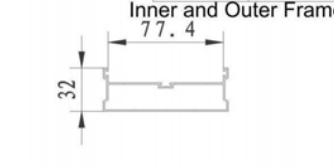
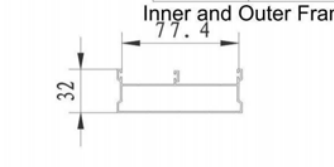
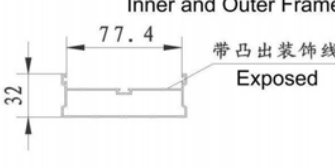
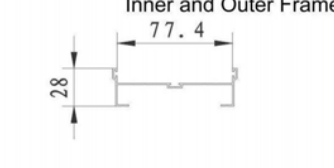
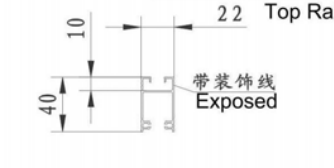
Top Rail		Bottom Rail		Lock Style	
	上方 C8004		下方 C8005		毛光企 C8006
支重 kg/6m		支重 kg/6m		支重 kg/6m	
1.76		2.22		2.16	

Outer Panel Single Jamb		Middle Pillar		Corner Cleat	
	收口 C8008		中柱 C8010		转角 C8011
支重 kg/6m		支重 kg/6m		支重 kg/6m	
2.4		5.12		6.75	

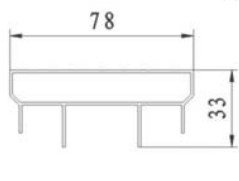
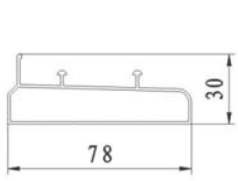
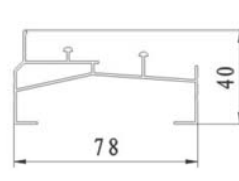
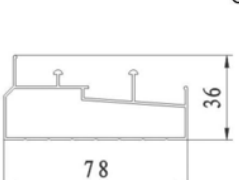
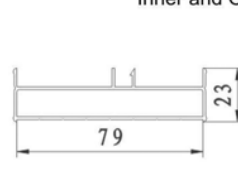
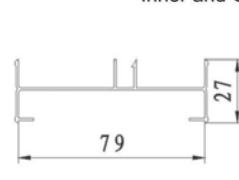
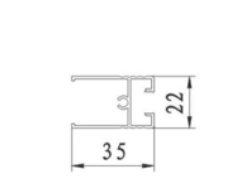
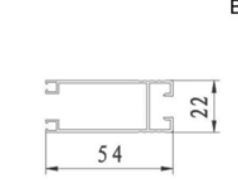
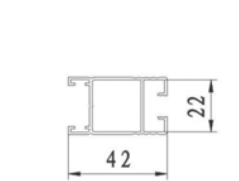
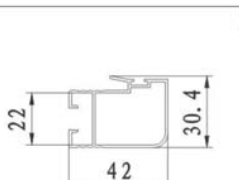
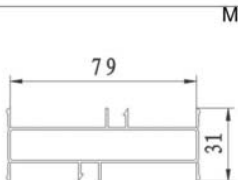
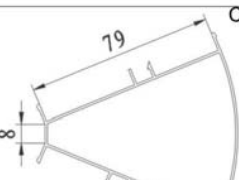
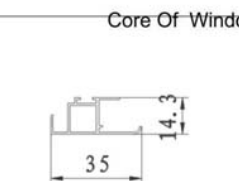
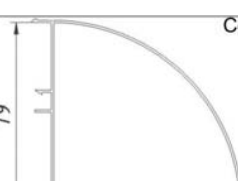
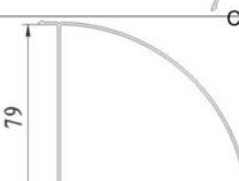
DQT 86 Series Sliding Windows Drawings with Thermal Barrier (Thickness: 1.4 mm.)

 <p>Upper Track 上滑 DQT8601</p> <p>支重 kg/6m 9.89</p>	 <p>Upper Track 上滑 DQT8601A</p> <p>支重 kg/6m 10.94</p>	 <p>Upper Track 上滑 DQT8601A-2</p> <p>支重 kg/6m 10.94</p>	 <p>Outer Panel 下滑 DQT8602</p> <p>支重 kg/6m 9.32</p>
 <p>Outer Panel 下滑 DQT8602A</p> <p>支重 kg/6m 10.36</p>	 <p>Outer Panel 门下滑 DQT8602M</p> <p>支重 kg/6m 8.75</p>	 <p>Inner and Outer Frame 边框 DQT8603</p> <p>支重 kg/6m 7.27</p>	
 <p>Window Sash 窗扇 DQT6002</p> <p>支重 kg/6m 5.81</p>	 <p>Fixed Frame 固定框 DQT8604</p> <p>支重 kg/6m 6.73</p>	 <p>Middle Pillar 中柱 DQT8605</p> <p>支重 kg/6m 7.33</p>	
 <p>Middle Waist 中腰 DQT8606</p> <p>支重 kg/6m 8.43</p>	 <p>Outer Panel Double Jam Back Belly Plate 壁厚: 1.0 DQT8607-1</p> <p>支重 kg/6m 3.13</p>	 <p>Outer Panel Double Jam Forward Belly Plate 壁厚: 1.0 DQT8607-2</p> <p>支重 kg/6m 3.13</p>	 <p>Outer Panel Double Jam Forward Belly Plate 壁厚: 1.0 DQT8608</p> <p>支重 kg/6m 7.33</p>
 <p>90° Corner Clear 90° 转角 DQT8609</p> <p>支重 kg/6m 11.10</p>	 <p>Seal 封条 DQT6004</p> <p>支重 kg/6m 1.35</p>	 <p>corner 角码 DQ5006</p> <p>支重 kg/6m 15.42</p>	
 <p>Glazing Bead 压线 DQW5004</p> <p>支重 kg/6m 1.25</p> <p>DQ5004用于5+9+5中空玻璃的安装</p>	 <p>Glazing Bead 压线 DQW5005</p> <p>支重 kg/6m 1.31</p> <p>DQ5004用于5+6+5中空玻璃的安装</p>		

### G868 Series Sliding Windows

<table border="1"> <tr><td>型号</td><td>G86800</td></tr> <tr><td>名称</td><td>转角 Corner Cleat</td></tr> </table>  <table border="1"> <tr><td>表面积 (m²/6m)</td><td>2.70</td></tr> <tr><td>支重 (kg/6m)</td><td>5.94</td></tr> </table>	型号	G86800	名称	转角 Corner Cleat	表面积 (m²/6m)	2.70	支重 (kg/6m)	5.94	<table border="1"> <tr><td>型号</td><td>G86800A</td></tr> <tr><td>名称</td><td>转角 带装饰线 Exposed</td></tr> </table>  <table border="1"> <tr><td>表面积 (m²/6m)</td><td>2.70</td></tr> <tr><td>支重 (kg/6m)</td><td>5.94</td></tr> </table>	型号	G86800A	名称	转角 带装饰线 Exposed	表面积 (m²/6m)	2.70	支重 (kg/6m)	5.94	<table border="1"> <tr><td>型号</td><td>G86801</td></tr> <tr><td>名称</td><td>上滑 Upper Track</td></tr> </table>  <table border="1"> <tr><td>表面积 (m²/6m)</td><td>2.16</td></tr> <tr><td>支重 (kg/6m)</td><td>6.64</td></tr> </table>	型号	G86801	名称	上滑 Upper Track	表面积 (m²/6m)	2.16	支重 (kg/6m)	6.64
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**K80 Series Sliding Windows (Thickness: 1.0 mm. as reference)**

 <p>Upper Track 上滑 K8001</p> <p>支重 kg/6m</p> <p>4.41</p>	 <p>Outer Panel 下滑 K8002</p> <p>支重 kg/6m</p> <p>3.96</p>	 <p>Outer Panel 下滑 K8002B</p> <p>支重 kg/6m</p> <p>3.54</p>
 <p>Outer Panel 下滑 K8002C</p> <p>支重 kg/6m</p> <p>3.93</p>	 <p>Inner and Outer Frame 边框 K8003</p> <p>支重 kg/6m</p> <p>3.93</p>	 <p>Inner and Outer Frame 边框 K8003B</p> <p>支重 kg/6m</p> <p>2.79</p>
 <p>Top Rail 上方 K8004</p> <p>支重 kg/6m</p> <p>2.04</p>	 <p>Bottom Rail 下方 K8005</p> <p>支重 kg/6m</p> <p>2.79</p>	 <p>Lock Style 光企 K8006</p> <p>支重 kg/6m</p> <p>2.76</p>
 <p>Inner Lock 勾企 K8007</p> <p>支重 kg/6m</p> <p>2.97</p>	 <p>Middle Pillar 中柱 K8010</p> <p>支重 kg/6m</p> <p>4.08</p>	 <p>Corner Cleat 转角 K8011</p> <p>支重 kg/6m</p> <p>4.92</p>
 <p>Core Of Window Screen 纱芯 K8012A</p> <p>支重 kg/6m</p> <p>1.54</p>	 <p>Corner Cleat 转角 K8013</p> <p>支重 kg/6m</p> <p>5.64</p>	 <p>Corner Cleat 转角 K8016</p> <p>支重 kg/6m</p> <p>5.16</p>